

DATASHEET

AX5243

Advanced high performance ASK and FSK narrow-band transceiver for 27-1050 MHz range

Revision 2



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1. Overview

1.1. Features

Advanced multi-channel narrowband single chip UHF transceiver (FSK/MSK/4-FSK/GFSK/GMSK/ ASK/AFSK/FM/PSK)

Low-Power

- RX 9.5 mA @ 868 MHz and 433 MHz 6.5 mA @ 169 MHz
- TX at 868 MHz 7.5 mA @ 0 dBm 16 mA @ 10 dBm 48 mA @ 16 dBm
- 50 nA deep sleep current
- 500 nA power-down current with low frequency duty cycle clock running

Extended supply voltage range

• 1.8 V - 3.6 V single supply

High sensitivity / High selectivity receiver

- Data rates from 0.1 kbps to 125 kbps
- Optional Forward Error Correction (FEC)
 - Sensitivity without FEC -135 dBm @ 0.1 kbps, 868 MHz, FSK -126 dBm @ 1 kbps, 868 MHz, FSK -117 dBm @ 10 kbps, 868 MHz, FSK -107 dBm @ 100 kbps, 868 MHz, FSK -105 dBm @ 125 kbps, 868 MHz, FSK

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-138 dBm @ 0.1 kbps, 868 MHz, PSK
-130 dBm @ 1 kbps, 868 MHz, PSK
-120 dBm @ 10 kbps, 868 MHz, PSK
-109 dBm @ 100 kbps, 868 MHz, PSK
-108 dBm @ 125 kbps, 868 MHz, PSK
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- Sensitivity with FEC

 137 dBm @ 0.1 kbps, 868 MHz, FSK
 122 dBm @ 5 kbps, 868 MHz, FSK
 111 dBm @ 50 kbps, 868 MHz, FSK
- High selectivity receiver with up to 45 dB adjacent channel rejection
- 0 dBm maximum input power
- > +/- 10% data-rate error tolerance
- Short preamble modes allow the receiver to work with as little as 16 preamble bits

 Fast state switching times 200 μs TX → RX switching time 62 μs RX → TX switching time

Transmitter

- Data-rates from 0.1 kbps to 125 kbps
- High efficiency, high linearity integrated power amplifier
- Maximum output power
 16 dBm @ 868 MHz
 16 dBm @ 433 MHz
 16 dBm @ 169 MHz
- Power level programmable in 0.5 dB steps
- GFSK shaping with BT=0.3 or BT=0.5
- Unrestricted power ramp shaping

Frequency Generation

- Configurable for usage in 27 MHz 1050 MHz bands
- RF carrier frequency and FSK deviation programmable in 1 Hz steps
- Ultra fast settling RF frequency synthesizer for low-power consumption
- Fully integrated RF frequency synthesizer with VCO auto-ranging and band-width boost modes for fast locking
- Configurable for either fully integrated VCO, internal VCO with external inductor or fully external VCO
- Configurable for either fully integrated or external synthesizer loop filter for a large range of bandwidths
- Channel hopping up to 2000 hops/s
- Automatic frequency control (AFC)

Flexible antenna interface

 Integrated RX/TX switching with differential antenna pins

Wakeup-on-Radio

- 640 Hz or 10 kHz lowest power wakeup timer
- Wake-up time interval programmable between 98 μs and 102 s



Sophisticated radio controller

- Fully automatic packet reception and transmission without micro-controller intervention
- Supports HDLC, Raw, Wireless M-Bus frames and arbitrary defined frames
- Automatic channel noise level tracking
- μs resolution timestamps for exact timing (e.g. for frequency hopping systems)
- 256 Byte micro-programmable FIFO, optionally supports packet sizes > 256 Bytes
- 3 matching units for preamble byte, sync-word and address
- Ability to store RSSI, frequency offset and data-rate offset with the packet data
- Multiple receiver parameter sets allow the use of more aggressive receiver parameters during preamble, dramatically shortening the required preamble length at no sensitivity degradation

Advanced Crystal Oscillator

- Fast start-up and lowest power steady-state XTAL oscillator for a wide range of crystals
- Integrated crystal tuning capacitors
- Possibility of applying an external clock reference (TCXO)

Miscellaneous features

- Few external components
- SPI microcontroller interface
- Extended AXSEM register set
- Fully integrated current/voltage references

- QFN20 4 mm x 4 mm package
- Internal power-on-reset
- Brown-out detection
- 10 bit 1MS/s General Purpose ADC (GPADC)

1.2. Applications

27 – 1050 MHz licensed and unlicensed radio systems.

- Internet of Things
- Automatic meter reading (AMR)
- Security applications
- Building automation
- Wireless networks
- Messaging Paging
- Compatible with: Wireless M-Bus, POCSAG, FLEX, KNX, Sigfox, Z-Wave, enocean
- Regulatory regimes: EN 300 220 V2.3.1 including the narrow-band 12.5 kHz, 20 kHz and 25 kHz definitions; EN 300 422; FCC Part 15.247; FCC Part 15.249; FCC Part 90 6.25 kHz, 12.5 kHz and 25 kHz



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2. Block Diagram



Figure 1 Functional block diagram of the AX5243



3. Pin Function Descriptions

Symbol	Pin(s)	Туре	Description	
VDD_ANA	1	Р	Analog power output, decouple to neighboring GND	
GND	2	Р	Ground, decouple to neighboring VDD_ANA	
ANTP	3	А	Differential antenna input/output	
ANTN	4	А	Differential antenna input/output	
VDD_ANA	5	Р	Analog power output, decouple to GND	
FILT	6	А	Optional synthesizer filter	
L2	7	А	Optional synthesizer inductor, should be shorted with L1 if not used.	
LI	8	А	Optional synthesizer inductor, should be shorted with L2 if not used.	
SYSCLK	9	1/0	Default functionality: Crystal oscillator (or divided) clock output Can be programmed to be used as a general purpose I/O pin Selectable internal 65 k Ω pull-up resistor	
SEL	10	I	Serial peripheral interface select	
CLK	11	I	Serial peripheral interface clock	
MISO	12	0	Serial peripheral interface data output	
MOSI	13	I	Serial peripheral interface data input	
IRQ	14	I/O	Default functionality: Transmit and receive interrupt Can be programmed to be used as a general purpose I/O pin Selectable internal 65 k Ω pull-up resistor	
TCXO_EN	15	I/O	General purpose I/O pin which can be programmed to enable an external TCXO Selectable internal 65 $k\Omega$ pull-up resistor	
VDD_IO	16	Р	Power supply 1.8 V – 3.3 V	
GPADC1	17	Α	GPADC input, must be connected to GND if not used	
GPADC2	18	Α	GPADC input, must be connected to GND if not used	
CLK16N	19	Α	Crystal oscillator input/output	
CLK16P	20	Α	Crystal oscillator input/output	
GND	Center pad	Р	Ground on center pad of QFN, must be connected	

A = analog signal

I = digital input signal

O = digital output signal

I/O = digital input/output signal

N = not to be connected

= power or ground

All digital inputs are Schmitt trigger inputs, digital input and output levels are LVCMOS/LVTTL compatible and 5V tolerant.

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3.1. Pinout Drawing



Exposed centre pad of the QFN package: GND

Figure 2: Pinout drawing (Top view)



4. Specifications

4.1. Absolute Maximum Ratings

Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device.

This is a stress rating only; functional operation of the device at these or any other conditions above those listed in the operational sections of this specification is not implied.

Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

SYMBOL	DESCRIPTION	CONDITION	MIN	МАХ	UNIT
VDD_IO	Supply voltage		-0.5	5.5	V
IDD	Supply current			200	mA
P _{tot}	Total power consumption			800	mW
Pi	Absolute maximum input power at receiver input	ANTP and ANTN pins in RX mode		10	dBm
I _{I1}	DC current into any pin except ANTP, ANTN		-10	10	mA
I ₁₂	DC current into pins ANTP, ANTN		-100	100	mA
Io	Output Current			40	mA
V _{ia}	Input voltage ANTP, ANTN pins		-0.5	5.5	V
	Input voltage digital pins		-0.5	5.5	V
V _{es}	Electrostatic handling	НВМ	-2000	2000	V
T _{amb}	Operating temperature		-40	85	°C
T _{stg}	Storage temperature		-65	150	°C
T _j	Junction Temperature			150	°C



4.2. DC Characteristics

Supplies

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
Т _{амв}	Operational ambient temperature		-40	27	85	°C
VDD_IO	I/O and voltage regulator supply voltage		1.8	3.0	3.6	V
V _{BOUT}	Brown-out threshold	Note 1		1.3		V
I _{DSLEEP}	Deep-sleep current: All analog and digital functions are powered down	PWRMODE=0x01		50		nA
Ipdown	Power-down current: Register file contents preserved	PWRMODE=0x00		400		nA
I _{WOR}	Wakeup-on-radio mode: Low power timer and WOR state-machine are running at 640 Hz	PWRMODE=0x0B		500		nA
Istandby	Standby-current: All power domains are powered up, crystal oscillator and references are running.	PWRMODE=0x05		230		μA
	Current consumption RX	868 MHz, datarate 6 kbps		9.5		
	PWRMODE=0x09	169 MHz, datarate 6 kbps		6.5		
\mathbf{I}_{RX}	RF Frequency Subsystem:	868 MHz, datarate 100 kbps		11		mA
	internal VCO and internal loop-filter	169 MHz, datarate 100 kbps		7.5		
$I_{TX\text{-}DIFF}$	Current consumption TX	868 MHz, 16 dBm, FSK, Note 2, RF Frequency Subsystem: Internal VCO and loop-filter		48		mA

 Notes:
 1. Digital circuitry is functional down to typically 1 V.

 2. Measured with optimized matching networks.

For information on current consumption in complex modes of operation tailored to your application, see the software AX-RadioLab for **AX5243**.



Note on current consumption in TX mode

To achieve best output power the matching network has to be optimized for the desired output power and frequency. As a rule of thumb a good matching network produces about 50% efficiency with the **AX5243** power amplifier although over 90% are theoretically possible. A typical matching network has between 1 dB and 2 dB loss (P_{loss}). The PA is internally multiplexed with the LNA on pins ANTP and ANTN. Therefore constraints for the RX matching have to be considered for the PA matching.

The current consumption can be calculated as

 $I_{TX}[mA] = 1/PA_{efficiency} * 10^{((P_{out}[dBm] + P_{loss}[dB])/10)/1.8V + I_{offset}$

 I_{offset} is about 6 mA for the fully integrated VCO at 400 MHz to 1050 MHz, and 3 mA for the VCO with external inductor at 169 MHz. The following table shows calculated current consumptions versus output power for $P_{loss} = 1 \text{ dB}$, $PA_{efficiency} = 0.5$, $I_{offset} = 6 \text{ mA}$ at 868 MHz and $I_{offset} = 3.5 \text{ mA}$ at 169 MHz

Pout [dBm]	I _{txcalc} [mA]				
	868 MHz	169 MHz			
0	7.5	4.5			
1	7.9	4.9			
2	8.4	5.4			
3	9.0	6.0			
4	9.8	6.8			
5	10.8	7.8			
6	12.1	9.1			
7	13.7	10.7			
8	15.7	12.7			
9	18.2	15.2			
10	21.3	18.3			
11	25.3	22.3			
12	30.3	27.3			
13	36.7	33.7			
14	44.6	41.6			
15	54.6	51.6			

Both **AX5243** power amplifiers run from the regulated VDD_ANA supply and not directly from the battery. This has the advantage that the current and output power do not vary much over supply voltage and temperature.



Logic

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
Digital Inp	puts					
V _{T+}	Schmitt trigger low to high threshold point			1.9		V
V _T -	Schmitt trigger high to low threshold point			1.2		V
V _{IL}	Input voltage, low				0.8	V
V_{IH}	Input voltage, high		2.0			V
IL	Input leakage current		-10		10	μA
R _{pullup}	Pull-up resistors Pins SYSCLK, IRQ, TCXO_EN	Pull-ups enabled in the relevant pin configuration registers		65		kΩ
Digital Ou	tputs					
I _{OH}	Output Current, high	VDD_IO=3 V V _{OH} = 2.4 V	4			mA
I _{OL}	Output Current, low	VDD_IO=3 V V _{OL} = 0.4 V	4			mA
I _{OZ}	Tri-state output leakage current		-10		10	μA



4.3. AC Characteristics

Crystal Oscillator

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	мах	UNIT
f _{XTAL}	Crystal frequency	Notes 1, 2, 3	10	16	50	MHz
gm _{osc}	Oscillator transconductance control range	Self-regulated see note 4	0.2		20	mS
	Programmable tuning capacitors	XTALCAP = 0x00 default		3		pF
Cosc	at pins CLK16N and CLK16P	XTALCAP = 0x01		8.5		pF
		XTALCAP = 0xFF		40		pF
$C_{osc-lsb}$	Programmable tuning capacitors, increment per LSB of XTALCAP	XTALCAP = 0x01 - 0xFF		0.5		pF
f _{ext}	External clock input (TCXO)	Notes 2, 3, 5	10	16	50	MHz
RIN _{osc}	Input DC impedance		10			kΩ
NDIV _{SYSCLK}	Divider ratio f _{SYSCLK} = f _{XTAL} / NDIV _{SYSCLK}		2 ⁰	2 ⁴	2 ¹⁰	

Notes

1. Tolerances and start-up times depend on the crystal used. Depending on the RF frequency and channel spacing the IC must be calibrated to the exact crystal frequency using the readings of the register $\mathsf{TRKFREQ}$

2.

The choice of crystal oscillator or TCXO frequency depends on the targeted regulatory regime for TX, see separate documentation on meeting regulatory requirements.

3. To avoid spurious emission, the crystal or TCXO reference frequency should be chosen so that the RF carrier frequency is not an integer multiple of the crystal or TCXO frequency.

The oscillator transconductance is regulated for fastest start-up time during start-up and for lowest power during steady state oscillation. 4. This means that values will depend on the crystal used.

If an external clock (TCXO) is used, it should be input via an AC coupling at pin CLK16P with the oscillator powered up and 5. XTALCAP=0x00. For detailed TCXO network recommendations depending on TCXO output swing refer to the **AX5243** Application Note: Use with a TXCO Reference Clock.

Low-power Oscillator

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
		No calibration	480	640	800	Hz
f _{osc-slow}	Oscillator frequency slow mode LPOSC FAST=0	Internal calibration vs. crystal clock has been performed	630	640	650	Hz
		No calibration	7.6	10.2	12.8	kHz
f _{osc-fast}	Oscillator frequency fast mode LPOSC FAST=1	Internal calibration vs. crystal clock has been performed	9.8	10.2	10.8	kHz



RF Frequency Generation Subsystem (Synthesizer)

SYM	DESCRIPTION	CONDITION	MIN	ТҮР	ΜΑΧ	UNIT	
f _{REF}	Reference frequency	The reference frequency must be chosen so that the RF carrier frequency is not an integer multiple of the reference frequency	10	16	50	MHz	
Dividers	5					•	
$NDIV_{ref}$	Reference divider ratio range	Controlled directly with register REFDIV	2 ⁰		2 ³		
NDIV _m	Main divider ratio range	Controlled indirectly with register FREQ	4.5		66.5		
$NDIV_{RF}$	RF divider range	Controlled directly with register RFDIV	1		2		
Charge	Pump						
I _{CP}	Charge pump current	Programmable in increments of 8.5 µA via register PLLCPI	8.5		2168	μA	
Interna	VCO (VCOSEL=0)					•	
f	DE frequency range	RFDIV=1	400		525	M⊔⊸	
f _{RF}	RF frequency range	RFDIV=0	800		1050	MHz	
\mathbf{f}_{step}	RF frequency step	RFDIV=1, fxtal=16.000000 MHz		0.98		Hz	
BW	Synthesizer loop bandwidth	The synthesizer loop bandwidth and start-up time can be programmed with registers PLLLOOP and PLLCPI. For recommendations see the	50		500	kHz	
T _{start}	Synthesizer start-up time if crystal oscillator and reference are running	AX5243 Programming Manual, the AX-RadioLab software and AX5243 Application Notes on compliance with regulatory regimes.	5		25	μs	
PN868	Synthesizer phase noise 868 MHz	10 kHz offset from carrier		-95		dBc/Hz	
FINOUO	$f_{REF} = 48 \text{ MHz}$	1 MHz offset from carrier		-120		ubc/112	
PN433	Synthesizer phase noise 433 MHz	10 kHz offset from carrier		-105		dBc/Hz	
111-55	$f_{REF} = 48 \text{ MHz}$	1 MHz offset from carrier		-120		dBc/Hz	
VCO wit	h external inductors (VCOSEL=1, V	CO2INT=1)				•	
f_{RFrng_lo}	RF frequency range For choice of L _{ext} values as well as	RFDIV=1	27		262	MHz	
f _{RFrng_hi}	VCO gains see Figure 3 and Figure 4	RFDIV=0	54		525	141172	
PN169	Synthesizer phase noise 169 MHz L _{ext} =47 nH (wire wound 0603) RFDIV=0, f_{REF} = 16 MHz	10 kHz from carrier		-97		dBc/Hz	
	Note: phase noises can be improved with higher f_{REF}	1 MHz from carrier		-115			
Externa	I VCO (VCOSEL=1, VCO2INT=0)						
f _{RF}	RF frequency range fully external VCO	Note: The external VCO frequency needs to be $2xf_{RF}$	27		1000	MHz	
V_{amp}	Differential input amplitude at L1, L2 terminals			0.7		v	
V _{inL}	Input voltage levels at L1, L2 terminals		0		1.8	V	
V _{ctrl}	Control voltage range	Available at terminal FILT in external loop filter mode	0		1.8	V	









Peak K_{VCO} versus external inductance

Figure 4 VCO with external inductors: typical $K_{vco}\,vs\;L_{ext}$

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The following table shows the typical frequency ranges for frequency synthesis with external VCO inductor for different inductor values.

Lext [nH]	Freq [MHz]	Freq [MHz]	PLL Range
	RFDIV=0	RFDIV = 1	
8.2	482	241	0
8.2	437	219	15
10	432	216	0
10	390	195	15
12	415	208	0
12	377	189	15
15	380	190	0
15	345	173	15
18	345	173	0
18	313	157	15
22	308	154	0
22	280	140	14
27	285	143	0
27	258	129	15
33	260	130	0
33	235	118	15
39	245	123	0
39	223	112	14
47	212	106	0
47	194	97	14
56	201	101	0
56	182	91	15
68	178	89	0
68	161	81	15
82	160	80	1
82	146	73	14
100	149	75	1
100	136	68	14
120	136	68	0
120	124	62	14

For tuning or changing of ranges a capacitor can be added in parallel to the inductor.



Transmitter

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
SBR	Signal bit rate		0.1		125	kbps
	Transmitter power @ 868 MHz	Differential PA, 50 Ω single	-10		16	
РТХ	Transmitter power @ 433 MHz	ended measurement at an SMA connector behind the	-10		16	dBm
	Transmitter power @ 169 MHz	matching network, Note 2	-10		16	
PTX _{868-step}	Programming step size output power	Note 1			0.5	dB
$dPTX_{temp}$	Transmitter power variation vs. temperature	-40 °C to +85 °C Note 2		+/- 0.5		dB
$dPTX_{Vdd}$	Transmitter power variation vs. VDD_IO	1.8 V to 3.6 V Note 2		+/- 0.5		dB
Padi	Adjacent channel power GFSK BT=0.5,	868 MHz		-44 -51		dBc
i daj	500 Hz deviation, 1.2kbps, 25 kHz channel spacing, 10 kHz channel BW	433 MHz				
PTX _{868-harm2}	Emission @ 2 nd harmonic	868 MHz, Note 2		-40		dBc
PTX _{868-harm3}	Emission @ 3 rd harmonic	1 000 MI12, NOLE 2		-60		UDC
PTX _{433-harm2}	Emission @ 2 nd harmonic			-40		dPa
PTX _{433-harm3}	Emission @ 3 rd harmonic	433 MHz, Note 2		-40		dBc

Notes

1. $P_{out} = \frac{TXPWRCOEFFB}{2^{12} - 1} \bullet P_{max}$

2. 50 Ω single ended measurements at an SMA connector behind the matching network. For recommended matching networks see section 7: Application Information.



Receiver Sensitivities

The table lists typical input sensitivities (without FEC) in dBm at the SMA connector with the complete matching network for $BER=10^{-3}$ at 433 or 868 MHz.

Data rate [kbps]		FSK h=0.66	FSK h=1	FSK h=2	FSK h=4	FSK h=5	FSK h=8	FSK h=16	PSK
	Sensitivity [dBm]	-135	-134.5	-132.5	-133	-133.5	-133	-132.5	-138
0.1	RX Bandwidth [kHz]	0.2	0.2	0.3	0.5	0.6	0.9	2.1	0.2
	Deviation [kHz]	0.033	0.05	0.1	0.2	0.25	0.4	0.8	
	Sensitivity [dBm]	-126	-125	-123	-123.5	-124	-123.5	-122.5	-130
1	RX Bandwidth [kHz]	1.5	2	3	6	7	11	21	1
	Deviation [kHz]	0.33	0.5	1	2	2.5	4	8	
	Sensitivity [dBm]	-117	-116	-113	-114	-113.5	-113		-120
10	RX Bandwidth [kHz]	15	20	30	50	60	110		10
	Deviation [kHz]	3.3	5	10	20	25	40		
	Sensitivity [dBm]	-107	-105.5						-109
100	RX Bandwidth [kHz]	150	200						100
	Deviation [kHz]	33	50						
	Sensitivity [dBm]	-105	-104						-108
125	RX Bandwidth [kHz]	187.5	200						125
	Deviation [kHz]	42.3	62.5						

Notes

1. Sensitivities are equivalent for 1010 data streams and PN9 whitened data streams.

2. RX bandwidths < 0.9 kHz cannot be achieved with an 48 MHz TCXO. A 16 MHz TCXO was used for all measurements at 0.1 kbps.

Receiver

SYM	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
SBR	Signal bit rate		0.1		125	kbps
		FSK, h = 0.5, 100 kbps		-105		
		FSK, h = 0.5, 10 kbps		-116		
IS _{BER868}	Input sensitivity at BER = 10^{-3} for 868 MHz operation,	FSK, 500 Hz deviation, 1.2 kbps		-126		dBm
	continuous data, without FEC	PSK, 100 kbps		-109		
		PSK, 100 kbps		-120		1
		PSK, 100 kbps		-130		



SYM	DESCRIPTION	CONDITION	MIN	ТҮР	мах	UNIT
	Input sensitivity at BER = 10^{-3}	FSK, h = 0.5, 50 kbps		-111		
$IS_{BER868FEC}$	for 868 MHz operation, continuous data,	FSK, h = 0.5, 5 kbps		-122		dBm
	with FEC	FSK, 0.1 kbps		-137		
		FSK, h = 0.5, 100 kbps		-103		
IS _{PER868}	Input sensitivity at PER = 1% for 868 MHz operation, 144 bit	FSK, h = 0.5, 10 kbps		-115		dBm
	packet data, without FEC	FSK, 500 Hz deviation, 1.2 kbps		-125		
IS _{WOR868}	Input sensitivity at PER = 1% for 868 MHz operation, 144 bit packet data, WOR-mode, without FEC	FSK, h = 0.5, 100 kbps		-102		dBm
IL	Maximum input level				0	dBm
CP_{1dB}	Input referred compression point	2 tones separated by 100 kHz		-35		dBm
RSSIR	RSSI control range	FSK, 500 Hz deviation, 1.2 kbps	-126		-46	dB
$RSSIS_1$	RSSI step size	Before digital channel filter; calculated from register AGCCOUNTER		0.625		dB
RSSIS ₂	RSSI step size	Behind digital channel filter; calculated from registers AGCCOUNTER, TRKAMPL		0.1		dB
RSSIS ₃	RSSI step size	Behind digital channel filter; reading register RSSI		1		dB
CEI	Adjagent channel suppression	25 kHz channels Note 1		45		- dB
SEL ₈₆₈	Adjacent channel suppression	100 kHz channels Note 1		47		ub
BLK ₈₆₈	Blocking at +/- 10 MHz offset	FSK 4.8 kbps, Note 2		78		dB
R _{AFC}	AFC pull-in range	The AFC pull-in range can be programmed with the MAXRFOFFSET registers. The AFC response time can be programmed with the FREQGAIND register.	+/-15			%
R _{droff}	Bitrate offset pull-in range	The bitrate pull-in range can be programmed with the MAXDROFFSET registers.	+/-10			%

Notes

1. Interferer/Channel @ BER = 10⁻³, channel level is +3 dB above the typical sensitivity, the interfering signal is CW; channel signal is modulated with shaping

Channel/Blocker @ BER = 10⁻³, channel level is +3 dB above the typical sensitivity, the blocker signal is CW; channel signal is modulated with shaping



Receiver and Transmitter Settling Phases

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
T _{xtal}	XTAL settling time	Powermodes: POWERDOWN to STANDBY Note that T _{xtal} depends on the specific crystal used.		0.5		ms
T _{synth}	Synthesizer settling time	Powermodes: STANDBY to SYNTHTX or SYNTHRX		40		μs
T _{tx}	TX settling time	Powermodes: SYNTHTX to FULLTX T_{tx} is the time used for power ramping, this can be programmed to be 1 x t _{bit} , 2 x t_{bit} , 4 x t _{bit} or 8 x t _{bit} . Note 1, 2	0	1 x t _{bit}	8 x t _{bit}	μs
T _{rx_init}	RX initialization time			150		μs
T _{rx_rssi}	RX RSSI acquisition time (after $T_{rx_{init}}$)	Powermodes: SYNTHRX to FULLRX		80 + 3 x t _{bit}		
T _{rx_preamble}	RX signal acquisition time to valid data RX at full sensitivity/selectivity (after T_{rx_init})	Modulation (G)FSK Note 1, 2		9 x t _{bit}		μs

Notes

 t_{bit} depends on the datarate, e.g. for 10 kbps t_{bit} = 100 μs In wire mode there is a processing delay of typically 6 x t_{bit} between antenna and DCLK/DATA pins 1. 2.



Overall State Transition Times

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
T _{tx_on}	TX startup time	Powermodes: STANDBY to FULLTX Note 1, 2	40	40 + 1 x t _{bit}		μs
T _{rx_on}	RX startup time	Powermodes: STANDBY to FULLRX		190		μs
T _{rx_rssi}	RX startup time to valid RSSI	Powermodes: STANDBY to FULLRX		270 + 3 x t _{bit}		μs
T _{rx_data}	RX startup time to valid data at full sensitivity/selectivity	Modulation (G)FSK Note 1, 2		190 + 9 x t _{bit}		μs
T _{rxtx}	RX to TX switching	Powermodes: FULLRX to FULLTX		62		
T _{txrx}	TX to RX switching (to preamble start)	Powermodes: FULLTX to FULLRX		200		μs
T _{hop}	Frequency hop	Switch between frequency defined in register FREQA and FREQB		30		μs

Notes

1. t_{bit} depends on the datarate, e.g. for 10 kbps t_{bit} = 100 μs

2. In wire mode there is a processing delay of typically 6 x t_{bit} between antenna and DCLK/DATA pins

SPI Timing

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
Tss	SEL falling edge to CLK rising edge		10			ns
Tsh	CLK falling edge to SEL rising edge		10			ns
Tssd	SEL falling edge to MISO driving		0		10	ns
Tssz	SEL rising edge to MISO high-Z		0		10	ns
Ts	MOSI setup time		10			ns
Th	MOSI hold time		10			ns
Тсо	CLK falling edge to MISO output				10	ns
Tck	CLK period	Note 1	50			ns
Tcl	CLK low duration		40			ns
Tch	CLK high duration		40			ns

Notes

1. For SPI access during power-down mode the period should be relaxed to 100 ns.

For a figure showing the SPI timing parameters see section 5.16: Serial Peripheral Interface (SPI).



General Purpose ADC (GPADC)

SYMBOL	DESCRIPTION	CONDITION	MIN	ТҮР	МАХ	UNIT
Res	Nominal ADC resolution			10		bit
F _{conv}	Conversion rate		0.03		1	MS/s
DR	Dynamic range			60		dB
INL	Integral nonlinearity			+/- 1		LSB
DNL	Differential nonlinearity			+/- 1		LSB
Z _{in}	Input Impedance			50		kΩ
V _{DC-IN}	Input DC level			0.8		V
$V_{\text{IN-DIFF}}$	Input signal range (differential)		-500		500	mV
V _{IN-SE}	Input signal range (single-ended, signal input at pin GPADC1, pin GPADC2 open)		300		1300	mV



5. Circuit Description

The **AX5243** is a true single chip ultra-low power narrow-band CMOS transceiver for use in licensed and unlicensed bands from 27 and 1050 MHz. The on-chip transceiver consists of a fully integrated RF front-end with modulator, and demodulator. Base band data processing is implemented in an advanced and flexible communication controller that enables user friendly communication via the SPI interface.

AX5243 can be operated from a 1.8 V to 3.6 V power supply over a temperature range of -40°C to 85°C. It consumes 7 - 48 mA for transmitting at 868 MHz carrier frequency, 4 – 51 mA for transmitting at 169 MHz depending on the output power. In receive operation **AX5243** consumes 9 - 11 mA at 868 MHz carrier frequency and 6.5 - 8.5 mA at 169 MHz.

The **AX5243** features make it an ideal interface for integration into various battery powered solutions such as ticketing or as transceiver for telemetric applications e.g. in sensors. As primary application, the transceiver is intended for UHF radio equipment in accordance with the European Telecommunication Standard Institute (ETSI) specification EN 300 220-1 and the US Federal Communications Commission (FCC) standard Title 47 CFR part 15 as well as Part 90. **AX5243** is compliant with the respective narrow-band regulations. Additionally **AX5243** is suited for systems targeting compliance with Wireless M-Bus standard EN 13757-4:2005. Wireless M-Bus frame support (S, T, R) is built-in.

AX5243 supports any data rate from 0.1 kbps to 125 kbps for FSK, 4-FSK, GFSK, GMSK, MSK, ASK and PSK. To achieve optimum performance for specific data rates and modulation schemes several register settings to configure the **AX5243** are necessary, for details see the AXSEM RadioLab Software which calculates the necessary register settings and the **AX5243** Programming Manual.

The **AX5243** can be operated in two fundamentally different modes.

Data is sent and received via the SPI port in frames. Pre- and post-ambles as well as checksums can be generated automatically. Interrupts control the data flow between a micro-controller and the **AX5243**.

Both transmit and receive use frame mode. In both cases the **AX5243** behaves as a SPI slave interface. Configuration of the **AX5243** is always done via the SPI interface.

The receiver and the transmitter support multi-channel operation for all data rates and modulation schemes.



5.1. Voltage Regulators

The **AX5243** uses an on-chip voltage regulator system to create stable supply voltages for the internal circuitry from the primary supply VDD_IO. The I/O level of the digital pins is VDD_IO.

Pins VDD_ANA are supplied for external decoupling of the power supply used for the onchip PA.

The voltage regulator system must be set into the appropriate state before receive or transmit operations can be initiated. This is handled automatically when programming the device modes via the *PWRMODE* register.

Register **POWSTAT** contains status bits that can be read to check if the regulated voltages are ready (bit SVIO) or if VDD_IO has dropped below the brown-out level of 1.3V (bit SSUM).

In power-down mode the core supply voltages for digital and analog functions are switched off to minimize leakage power. Most register contents are preserved but access to the FIFO is not possible and FIFO contents are lost. SPI access to registers is possible, but at lower speed.

In deep-sleep mode all supply voltages are switched off. All digital and analog functions are disabled. All register contents are lost. To leave deep-sleep mode the pin SEL has to be pulled low. This will initiate startup and reset of the **AX5243**. Then the MISO line should be polled, as it will be held low during initialization and will rise to high at the end of the initialization, when the chip becomes ready for operation.



5.2. Crystal Oscillator and TCXO Interface

The **AX5243** is normally operated with an external TCXO, which is required by most narrow-band regulation with a tolerance of 0.5 ppm to 1.5 ppm depending on the regulation. The on-chip crystal oscillator allows the use of an inexpensive quartz crystal as the RF generation subsystem's timing reference when possible from a regulatory point of view.

A wide range of reference frequencies can be handled by the crystal oscillator circuit. As the reference frequency impacts both the spectral performance of the transmitter as well as the current consumption of the receiver, the choice of reference frequency should be made according to the regulatory regime targeted by the application. For guide-lines see the separate Application Notes for usage of **AX5243** in compliance with various regulatory regimes.

The crystal or TCXO reference frequency should be chosen so that the RF carrier frequency is not an integer multiple of the crystal or TCXO frequency.

The oscillator circuit is enabled by programming the **PWRMODE** register. At power-up it is enabled.

To adjust the circuit's characteristics to the quartz crystal being used, without using additional external components, the tuning capacitance of the crystal oscillator can be programmed. The transconductance of the oscillator is automatically regulated, to allow for fastest start-up times together with lowest power operation during steady-state oscillation.

The integrated programmable tuning capacitor bank makes it possible to connect the oscillator directly to pins CLK16N and CLK16P without the need for external capacitors. It is programmed using bits XTALCAP[5:0] in register *XTALCAP*.

To synchronize the receiver frequency to a carrier signal, the oscillator frequency could be tuned using the capacitor bank however, the recommended method to implement frequency synchronization is to make use of the high resolution RF frequency generation sub-system together with the Automatic Frequency Control, both are described further down.

Alternatively a single ended reference (TXCO, CXO) may be used. For detailed TCXO network recommendations depending on TCXO output swing refer to the **AX5243** Application Note: Use with a TXCO Reference Clock.

5.3. Low Power Oscillator and Wake on Radio (WOR) Mode

The **AX5243** features an internal lowest power fully integrated oscillator. In default mode the frequency of oscillation is 640 Hz +/- 1.5%, in fast mode it is 10.2 kHz +/- 1.5%. These accuracies are reached after the internal hardware has been used to calibrate the low power oscillator versus the RF reference clock. This procedure can be run in the background during transmit or receive operations.

The low power oscillator makes a WOR mode with a power consumption of 500nA possible.





If Wake-on-Radio Mode is enabled, the receiver wakes up periodically at a user selectable interval, and checks for a radio signal on the selected channel. If no signal is detected, the receiver shuts down again. If a radio signal is detected, and a valid packet is received, the micro-controller is alerted by asserting an interrupt.

The **AX5243** can thus autonomously poll for radio signals, while the micro-controller can stay powered down, and only wakes up once a valid packet is received. This allows for very low average receiver power, at the expense of longer preambles at the transmitter.

5.4. GPIO Pin

Pins SYSCLK, IRQ and TCXO_EN can be used as general purpose I/O pins by programming pin configuration registers *PINFUNCSYSCLK*, *PINFUNCIRQ*, *PINFUNCPWRAMP*. Pin input values can be read via register *PINSTATE*. Pull-ups are disabled if output data is programmed to the GPIO pin



5.5. SYSCLK Output

The SYSCLK pin outputs either the reference clock signal divided by a programmable power of two or the low power oscillator clock. Division ratios from 1 to 1024 are possible. For divider ratios > 1 the duty cycle is 50%. Bits SYSCLK[4:0] in the *PINFUNCSYSCLK* register set the divider ratio. The SYSCLK output can be disabled.

After power-up SYSCLK outputs 1/16 of the crystal oscillator clock, making it possible to use this clock to boot a micro-controller.



5.6. Power-on-reset (POR)

AX5243 has an integrated power-on-reset block. No external POR circuit is required.

After POR the **AX5243** can be reset by first setting the SPI SEL pin to high for at least 100 ns, then setting followed by resetting the bit RST in the **PWRMODE** register.

After POR or reset all registers are set to their default values.

5.7. RF Frequency Generation Subsystem

The RF frequency generation subsystem consists of a fully integrated synthesizer, which multiplies the reference frequency from the crystal oscillator to get the desired RF frequency. The advanced architecture of the synthesizer enables frequency resolutions of 1 Hz, as well as fast settling times of 5 – 50 μ s depending on the settings (see section 4.3: AC Characteristics). Fast settling times mean fast start-up and fast RX/TX switching, which enables low-power system design.

For receive operation the RF frequency is fed to the mixer, for transmit operation to the power-amplifier.

The frequency must be programmed to the desired carrier frequency.

The synthesizer loop bandwidth can be programmed, this serves three purposes:

- 1. Start-up time optimization, start-up is faster for higher synthesizer loop bandwidths
- 2. TX spectrum optimization, phase-noise at 300 kHz to 1 MHz distance from the carrier improves with lower synthesizer loop bandwidths
- 3. Adaptation of the bandwidth to the data-rate. For transmission of FSK and MSK it is required that the synthesizer bandwidth must be in the order of the data-rate.

VCO

An on-chip VCO converts the control voltage generated by the charge pump and loop filter into an output frequency. This frequency is used for transmit as well as for receive operation. The frequency can be programmed in 1 Hz steps in the *FREQ* registers. For operation in the 433 MHz band, the RFDIV bit in the *PLLVCODIV* register must be programmed.

The fully integrated VCO allows to operate the device in the frequency ranges 800 – 1050 MHz and 400 – 525 MHz.

The carrier frequency range can be extended to 54 - 525 MHz and 27 - 262 MHz by using an appropriate external inductor between device pins L1 and L2. The bit VCO2INT in the *PLLVCODIV* register must be set high to enter this mode.



It is also possible to use a fully external VCO by setting bits VCO2INT=0 and VCOSEL=1 in the *PLLVCODIV* register. A differential input at a frequency of double the desired RF frequency must be input at device pins L1 and L2. The control voltage for the VCO can be output at device pin FILT when using external filter mode. The voltage range of this output pin is 0 - 1.8 V.

This mode of operation is recommended for special applications where the phase noise requirements are not met when using the fully internal VCO or the internal VCO with external inductor.

VCO Auto-Ranging

The **AX5243** has an integrated auto-ranging function, which allows to set the correct VCO range for specific frequency generation subsystem settings automatically. Typically it has to be executed after power-up. The function is initiated by setting the RNG_START bit in the *PLLRANGINGA* or *PLLRANGINGB* register. The bit is readable and a 0 indicates the end of the ranging process. Setting RNG_START in the *PLLRANGINGA* register ranges the frequency in *FREQA*, while setting RNG_START in the *PLLRANGINGB* register ranges the frequency in *FREQB*. The RNGERR bit indicates the correct execution of the auto-ranging.

VCO auto-ranging works with the fully integrated VCO and with the internal VCO with external inductor.

Loop Filter and Charge Pump

The **AX5243** internal loop filter configuration together with the charge pump current sets the synthesizer loop band width. The internal loop-filter has three configurations that can be programmed via the register bits FLT[1:0] in registers **PLLLOOP** or **PLLLOOPBOOST** the charge pump current can be programmed using register bits PLLCPI[7:0] in registers **PLLCPI** or **PLLCPIBOOST**. Synthesizer bandwidths are typically 50 - 500 kHz depending on the **PLLLOOP** or **PLLLOOPBOOST** settings, for details see the section 4.3: AC Characteristics.

The **AX5243** can be setup in such a way that when the synthesizer is started, the settings in the registers *PLLLOOPBOOST* and *PLLCPIBOOST* are applied first for a programmable duration before reverting to the settings in *PLLLOOP* and *PLLCPI*. This feature enables automated fastest start-up.

Setting bits FLT[1:0]=00 bypasses the internal loop filter and the VCO control voltage is output to an external loop filter at pin FILT. This mode of operation is recommended for achieving lower bandwidths than with the internal loop filter and for usage with a fully external VCO.



Registers

Register	Bits	Purpose
PLLLOOP PLLLOOPBOOST	FLT[1:0]	Synthesizer loop filter bandwidth and selection of external loop filter, recommended usage is to increase the bandwidth for faster settling time, bandwidth increases of factor 2 and 5 are possible.
PLLCPI PLLCPIBOOST		Synthesizer charge pump current, recommended usage is to decrease the bandwidth (and improve the phase-noise) for low data-rate transmissions.
	REFDIV	Sets the synthesizer reference divider ratio.
	RFDIV	Sets the synthesizer output divider ratio.
PLLVCODIV	VCOSEL	Selects either the internal or the external VCO.
	VCO2INT	Selects either the internal VCO inductor or an external inductor between pins L1 and L2.
FREQA, FREQB		Programming of the carrier frequency
PLLRANGINGA, PLLRANGINGB		Initiate VCO auto-ranging and check results



5.8. RF Input and Output Stage (ANTP/ANTN)

The **AX5243** antenna interface uses differential pins ANTP and ANTN for both RX and TX. RX/TX switching is handled internally.

LNA

The LNA amplifies the differential RF signal from the antenna and buffers it to drive the I/Q mixer. An external matching network is used to adapt the antenna impedance to the IC impedance. A DC feed to GND must be provided at the antenna pins. For recommendations, see section 7: Application Information.

PA

In TX mode the PA drives the signal generated by the frequency generation subsystem out to either the differential antenna terminals or to the single ended antenna pin. The antenna terminals are chosen via the bits TXDIFF and TXSE in register **MODECFGA**.

The output power of the PA is programmed via the register **TXPWRCOEFFB**.

The PA can be digitally pre-distorted for high linearity.

The output amplitude can be shaped (raised cosine), this mode is selected with bit AMPLSHAPE in register **MODECFGA**. PA ramping is programmable in increments of the bit time and can be set to 1 - 8 bit times via bits SLOWRAMP in register **MODECFGA**.

Output power as well as harmonic content will depend on the external impedance seen by the PA, recommendations are given in the section 7: Application Information.

5.9. Digital IF Channel Filter and Demodulator

The digital IF channel filter and the demodulator extract the data bit-stream from the incoming IF signal. They must be programmed to match the modulation scheme as well as the data-rate. Inaccurate programming will lead to loss of sensitivity.

The channel filter offers bandwidths of 995 Hz up to 221 kHz.

The AXSEM RadioLab software calculates the necessary register settings for optimal performance and details can be found in the **AX5243** Programming Manual. An overview of the registers involved is given in the following table as reference. The register setups typically must be done once at power-up of the device.



Registers

Register	Remarks
DECIMATION	This register programs the bandwidth of the digital channel filter.
RXDATARATE2 RXDATARATE0	These registers specify the receiver bit rate, relative to the channel filter bandwidth.
MAXDROFFSET2MAXDROFFSET0	These registers specify the maximum possible data rate offset.
MAXRFOFFSET2MAXRFOFFSET0	These registers specify the maximum possible RF frequency offset.
TIMEGAIN,DRGAIN	These registers specify the aggressiveness of the receiver bit timing recovery. More aggressive settings allow the receiver to synchronize with shorter preambles, at the expense of more timing jitter and thus a higher bit error rate at a given signal-to-noise ratio.
MODULATION	This register selects the modulation to be used by the transmitter and the receiver, i.e. whether ASK, FSK should be used.
PHASEGAIN, FREQGAINA, FREQGAINB, FREQGAINC, FREQGAIND, AMPLGAIN	These registers control the bandwidth of the phase, frequency offset and amplitude tracking loops.
AGCGAIN	This register controls the AGC (automatic gain control) loop slopes, and thus the speed of gain adjustments. The faster the bit-rate, the faster the AGC loop should be.
TXRATE	These registers control the bit rate of the transmitter.
FSKDEV	These registers control the frequency deviation of the transmitter in FSK mode. The receiver does not explicitly need to know the frequency deviation, only the channel filter bandwidth has to be set wide enough for the complete modulation to pass.



5.10. Encoder

The encoder is located between the Framing Unit, the Demodulator and the Modulator. It can optionally transform the bit-stream in the following ways:

- It can invert the bit stream.
- It can perform differential encoding. This means that a zero is transmitted as no change in the level, and a one is transmitted as a change in the level.
- It can perform Manchester encoding. Manchester encoding ensures that the modulation has no DC content and enough transitions (changes from 0 to 1 and from 1 to 0) for the demodulator bit timing recovery to function correctly, but does so at a doubling of the data rate.
- It can perform spectral shaping (also know as whitening). Spectral shaping removes DC content of the bit stream, ensures transitions for the demodulator bit timing recovery, and makes sure that the transmitted spectrum does not have discrete lines even if the transmitted data is cyclic. It does so without adding additional bits, i.e. without changing the data rate. Spectral Shaping uses a self synchronizing feedback shift register.

The encoder is programmed using the register **ENCODING**, details and recommendations on usage are given in the **AX5243** Programming Manual.

5.11. Framing and FIFO

Most radio systems today group data into packets. The Framing Unit is responsible for converting these packets into a bit-stream suitable for the modulator, and to extract packets from the continuous bit-stream arriving from the demodulator.

The Framing Unit supports two different modes:

- Packet modes
- Raw modes

The micro-controller communicates with the framing unit through a 256 byte FIFO. Data in the FIFO is organized in Chunks. The chunk header encodes the length and what data is contained in the payload. Chunks may contain packet data, but also RSSI, Frequency Offset, Timestamps, etc.

The **AX5243** contains one FIFO. Its direction is switched depending on whether transmit or receive mode is selected.

The FIFO can be operated in polled or interrupt driven modes. In polled mode, the microcontroller must periodically read the FIFO status register or the FIFO count register to determine whether the FIFO needs servicing.



In interrupt mode EMPTY, NOT EMPTY, FULL, NOT FULL and programmable level interrupts are provided. The **AX5243** signals interrupts by asserting (driving high) its IRQ line. The interrupt line is level triggered, active high. Interrupts are acknowledged by removing the cause for the interrupt, i.e. by emptying or filling the FIFO.

Basic FIFO status (EMPTY, FULL, Overrun, Underrun, FIFO fill level above threshold, FIFO free space above threshold) are also provided during each SPI access on MISO while the micro- controller shifts out the register address on MOSI. See the SPI interface section for details. This feature significantly reduces the number of SPI accesses necessary during transmit and receive.

Packet Modes

The **AX5243** offers different packet modes. For arbitrary packet sizes HDLC is recommended since the flag and bit-stuffing mechanism. The **AX5243** also offers packet modes with fixed packet length with a byte indicating the length of the packet.

In packet modes a CRC can be computed automatically.

HDLC¹ Mode is the main framing mode of the **AX5243**. In this mode, the **AX5243** performs automatic packet delimiting, and optional packet correctness check by inserting and checking a cyclic redundancy check (CRC) field.

The packet structure is given in the following table.

Flag	Address	Control	Information	FCS	(Optional Flag)
8 bit	8 bit	8 or 16 bit	Variable length, 0 or more bits in multiples of 8	16 / 32 bit	8 bit

HDLC packets are delimited with flag sequences of content 0x7E.

In **AX5243** the meaning of address and control is user defined. The Frame Check Sequence (FCS) can be programmed to be CRC-CCITT, CRC-16 or CRC-32.

The receiver checks the CRC, the result can be retrieved from the FIFO, the CRC is appended to the received data.

In Wireless M-Bus Mode², the packet structure is given in the following table.

¹ Note: HDLC mode follows High-Level Data Link Control (HDLC, ISO 13239) protocol.

² Note: Wireless M-Bus mode follows EN13757-4



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Preamble	L	C	м	A	FCS	Optional Data Block (optionally repeated with FCS)	FCS
variable	8 bit	8 bit	16 bit	48 bit	16 bit	8 – 96 bit	16 bit

For details on implementing a HDLC communication as well as Wireless M-Bus please use the AXSEM RadioLab software and see the **AX5243** Programming Manual.

RAW Modes

In Raw mode, the **AX5243** does not perform any packet delimiting or byte synchronization. It simply serializes transmit bytes and de-serializes the received bit-stream and groups it into bytes. This mode is ideal for implementing legacy protocols in software.

Raw mode with preamble match is similar to raw mode. In this mode, however, the receiver does not receive anything until it detects a user programmable bit pattern (called the preamble) in the receive bit-stream. When it detects the preamble, it aligns the de-serialization to it.

The preamble can be between 4 and 32 bits long.

5.12. RX AGC and RSSI

AX5243 features three receiver signal strength indicators (RSSI):

- 1. RSSI before the digital IF channel filter.
 - The gain of the receiver is adjusted in order to keep the analog IF filter output level inside the working range of the ADC and demodulator. The register **AGCCOUNTER** contains the current value of the AGC and can be used as an RSSI. The step size of this RSSI is 0.625 dB. The value can be used as soon as the RF frequency generation sub-system has been programmed.
- RSSI behind the digital IF channel filter. The register **RSSI** contains the current value of the RSSI behind the digital IF channel filter. The step size of this RSSI is 1 dB.
- 3. RSSI behind the digital IF channel filter high accuracy. The demodulator also provides amplitude information in the TRK_AMPLITUDE register. By combining both the AGCCOUNTER and the TRK_AMPLITUDE registers, a high resolution (better than 0.1dB) RSSI value can be computed at the expense of a few arithmetic operations on the micro-controller. The AXSEM RadioLab software calculates the necessary register settings for best performance and details can be found in the AX5243 Programming Manual.



5.13. Modulator

Depending on the transmitter settings the modulator generates various inputs for the PA:

Modulation	Bit = 0	Bit = 1	Main Lobe Bandwidth	Max. Bitrate
ASK	PA off	PA on	BW=BITRATE	125 kBit/s
FSK/MSK/GFSK/GMSK	Δf =- $f_{deviation}$	$\Delta f = + f_{deviation}$	BW=(1+h) ·BITRATE	125 kBit/s
PSK	$\Delta \Phi = 0^0$	$\Delta \Phi = 180^{\circ}$	BW=BITRATE	125 kBit/s

 $\begin{array}{ll} h & = \mbox{ modulation index. It is the ratio of the deviation compared to the bit-} \\ rate; f_{deviation} & = 0.5 \cdot h \cdot \mbox{BITRATE}, \mbox{AX5243} \mbox{ can demodulate signals with } h < 32. \end{array}$

ASK = amplitude shift keying

FSK = frequency shift keying

MSK = minimum shift keying; MSK is a special case of FSK, where h = 0.5, and therefore $f_{deviation} = 0.25$ ·BITRATE; the advantage of MSK over FSK is that it can be demodulated more robustly.

PSK = phase shift keying

All modulation schemes, except 4-FSK, are binary.

Amplitude can be shaped using a raised cosine waveform. Amplitude shaping will also be performed for constant amplitude modulation ((G)FSK, (G)MSK) for ramping up and down the PA. Amplitude shaping should always be enabled.

Frequency shaping can either be hard (FSK, MSK), or Gaussian (GMSK, GFSK), with selectable BT=0.3 or BT=0.5.

Modulation	DiBit = 00	DiBit = 01	DiBit = 11	DiBit = 10	Main Lobe Bandwidth	Max. Bitrate
4-FSK	Δf =-3f _{deviation}	Δf =-f _{deviation}	$\Delta f = + f_{deviation}$	$\Delta f = +3f_{deviation}$	BW=(1+3h) ∙BITRATE	115.2 kBit/s

4-FSK Frequency shaping is always hard.

5.14. Automatic Frequency Control (AFC)

The **AX5243** features an automatic frequency tracking loop which is capable of tracking the transmitter frequency within the RX filter band width. On top of that the **AX5243** has a frequency tracking register **TRKRFFREQ** to synchronize the receiver frequency to a




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carrier signal. For AFC adjustment, the frequency offset can be computed with the following formula:

$$\Delta f = \frac{TRKRFFREQ}{2^{24}} f_{XTAL} \; .$$

The pull-in range of the AFC can be programmed with the **MAXRFOFFSET** Registers.

5.15. PWRMODE Register

The **PWRMODE** register controls, which parts of the chip are operating.

PWRMODE register	Name	Description					
0000	POWERDOWN	All digital and analog functions, except the register file, are disabled. The core supply voltages are switched off to conserve leakage power. Register contents are preserved and accessible registers via SPI, but at a slower speed. Access to the FIFO is not possible and the contents are not preserved.					
		POWERDOWN mode is only entered once the FIFO is empty.					
		AX5243 is fully turned off. All digital and analog functions are disabled. All register contents are lost.					
0001	DEEPSLEEP	To leave DEEPSLEEP mode the pin SEL has to be pulled low. This will initiate startup and reset of the AX5243 . Then the MISO line should be polled, as it will be held low during initialization and will rise to high at the end of the initialization, when the chip becomes ready for operation.					
0101	STANDBY	The crystal oscillator and the reference are powered on; receiver and transmitter are off. Register contents are preserved and accessible registers via SPI. Access to the FIFO is not possible and the contents are not preserved. STANDBY is only entered once the FIFO is empty.					
0110	FIFO	The reference is powered on. Register contents are preserved and accessible registers via SPI. Access to the FIFO is possible and the contents are preserved.					
1000	SYNTHRX	The synthesizer is running on the receive frequency. Transmitter and receiver are still off. This mode is used to let the synthesizer settle on the correct frequency for receive.					
1001	FULLRX	Synthesizer and receiver are running.					
1011	WOR	Receiver wakeup-on-radio mode. The mode the same as POWERDOWN, but the 640 Hz internal low power oscillator is running.					
1100	SYNTHTX	The synthesizer is running on the transmit frequency. Transmitter and receiver are still off. This mode is used to let the synthesizer settle on the correct frequency for transmit.					
1101	FULLTX	Synthesizer and transmitter are running. Do not switch into this mode before the synthesizer has completely settled on the transmit frequency (in SYNTHTX mode), otherwise spurious spectral transmissions will occur.					

For the corresponding currents see table in section 4.2.



A typical **PWRMODE** sequence for a transmit session :

Step	PWRMODE	Remarks
1	POWERDOWN	
2	STANDBY	The settling time is dominated by the crystal used, typical value 3ms.
3	FULLTX	Data transmission
4	POWERDOWN	

A typical **PWRMODE** sequence for a receive session :

Step	PWRMODE[3:0]	Remarks
1	POWERDOWN	
2	STANDBY	The settling time is dominated by the crystal used, typical value 3ms
3	FULLRX	Data reception
4	POWERDOWN	



5.16. Serial Peripheral Interface (SPI)

The **AX5243** can be programmed via a four wire serial interface according SPI using the pins CLK, MOSI, MISO and SEL. Registers for setting up the **AX5243** are programmed via the serial peripheral interface in all device modes.

When the interface signal SEL is pulled low, a configuration data stream is expected on the input signal pin MOSI, which is interpreted as D0...Dx, A0...Ax, R_N/W. Data read from the interface appears on MISO.

Figure 6 shows a write/read access to the interface. The data stream is built of an address byte including read/write information and a data byte. Depending on the R_N/W bit and address bits A[6..0], data D[7..0] can be written via MOSI or read at the pin MISO. R_N/W = 0 means read mode, R_N/W = 1 means write mode.

Most registers are 8 bits wide and accessed using the waveforms as detailed in Figure 7. The most important registers are at the beginning of the address space, i.e. at addresses less than 0x70. These registers can be accessed more efficiently using the short address form, which is detailed in Figure 6.

Some registers are longer than 8 bits. These registers can be accessed more quickly than by reading and writing individual 8 bit parts. This is illustrated in Figure 8. Accesses are not limited by 16 bits either, reading and writing data bytes can be continued as long as desired. After each byte, the address counter is incremented by one. Also, this access form works with long addresses.

During the address phase of the access, the **AX5243** outputs the most important status bits. This feature is designed to speed up the software decision on what to do in an interrupt handler.

SPI bit cell	Status	Meaning / Register Bit									
0	-	1 (when transitioning out of deep sleep mode, this bit transitions from 0 \rightarrow 1 when the power becomes ready)									
1	S14	PLL LOCK									
2	S13	FIFO OVER									
3	S12	FIFO UNDER									
4	S11 THRESHOLD FREE (FIFOFREE > FIFOTHRESH)										
5	S10	THRESHOLD COUNT (FIFOCOUNT > FIFOTHRESH)									
6	S9	FIFO FULL									
7	S8	FIFO EMPTY									
8	S7	PWRGOOD (not BROWNOUT)									
9	S6	PWR INTERRUPT PENDING									
10	S5	RADIO EVENT PENDING									
11	S4	XTAL OSCILLATOR RUNNING									
12	S3	WAKEUP INTERRUPT PENDING									

The status bits contain the following information:



13	S2	LPOSC INTERRUPT PENDING
14	S1	GPADC INTERRUPT PENDING
15	S0	internal

Note: Bit cells 8-15 (S7...S0) are only available in two address byte SPI access formats.

SPI Timing



Figure 6 SPI 8 bit read/write access with timing



Figure 7 SPI 8 bit long address read/write access



Figure 8 SPI 16 bit long read/write access



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5.17. General Purpose ADC (GPADC)

The **AX5243** features a general purpose ADC. The ADC input pins are GPADC1 and GPADC2. The ADC converts the voltage difference between applied between pins GPADC1 and GPADC2. If pin GPADC2 is left open, the ADC converts the difference between an internally generated value of 800 mV and the voltage applied at pin GPADC1.

The GPADC can only be used if the receiver is disabled. To enable the GPADC write 1 to the GPADC13 bit in the **GPADCCTRL** register. To start a single conversion, write 1 to the BUSY bit in the **GPADCCTRL** register. Then wait for the BUSY bit to clear, or the GPADC Interrupt to be asserted. The GPADC Interrupt is cleared by reading the result register **GPADC13VALUE**.

If continuous sampling is desired, set the CONT bit in register **GPADCCTRL**. The desired sampling rate can be specified in the **GPADCPERIOD** register.

5.18. ΣΔ DAC

One digital pin – TCXO_EN – may be used as a $\Sigma\Delta$ Digital-to-Analog Converter. A simple RC lowpass filter is needed to smooth the output. The DAC may be used to output RSSI, many demodulator variables, or a constant value under software control.



This section describes the bits of the register bank as reference. The registers are grouped by functional block to facilitate programming. The AXSEM RadioLab software calculates the necessary register settings for best performance and details can be found in the **AX5243** Programming Manual.

An R in the retention column means that this register's contents are not lost during power-down mode.

No checks are made whether the programmed combination of bits makes sense! Bit 0 is always the LSB.

- **Note** Whole registers or register bits marked as reserved should be kept at their default values.
- **Note** All addresses not documented here must not be accessed, neither in reading nor in writing.
- **Note** The retention column indicates if the register contents are preserved in power-down mode.





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6.1. Control Register Map

Add	Name	Dir	Re t	Reset				I	Bit				Description
					7	6	5	4	3	2	1	0	
Revis	sion & Interface Prob	ing											
000	REVISION	R	R	01010001	SILICONREV(7:0)								Silicon Revision
001	SCRATCH	RW	R	11000101	SCRATCH(7:0)			Scratch Register					
Oper	ating Mode		-										
002	002 PWRMODE RW R 011-0000 RST XOEN REFEN WDS PWRMODE(3:0)											Power Mode	
Volta	ige Regulator				•			•	•				·
003	POWSTAT	R	R		SSUM	SREF	SVREF	SVANA	SVMODEM	SBEVANA	SBEVMODEM	SVIO	Power Management Status
004	POWSTICKYSTAT	R	R		SSSUM	SREF	SSVREF	SSVANA	SSVMODEM	SSBEVANA	SSBEVMODEM	SSVIO	Power Management Sticky Status
005	POWIRQMASK	RW	R	00000000	MPWR GOOD	MSREF	MSVREF	MS VANA	MS VMODEM	MSBE VANA	MSBE VMODEM	MSVIO	Power Management Interrupt Mask
Inter	nterrupt Control												
006	IRQMASK1	RW	R	000000	-	-	IRQMASK(13:8)					IRQ Mask
007	IRQMASK0	RW	R	00000000	IRQMASK(7:0)		-						IRQ Mask
												RADIO EVENT	
800	RADIOEVENTMASK1	RW	R	0	_	_	_	-	-	-	_		Radio Event Mask
009	RADIOEVENTMASK0	RW	R	00000000	RADIO EVENT MASK(7:	0)							Radio Event Mask
00A	IRQINVERSION1	RW	R	000000	-	-	IRQINVERS	SION(13:8)					IRQ Inversion
00B	IRQINVERSION0	RW	R	00000000	IRQINVERSION(7:0)		-						IRQ Inversion
00C	IRQREQUEST1	R	R		-	-	IRQREQUE	ST(13:8)					IRQ Request
00D	IRQREQUEST0	R	R		IRQREQUEST(7:0)		-						IRQ Request
00E	RADIOEVENTREQ1	R			-	_	_	_	_	_	_	RADIO EVENT REQ(8)	Radio Event Request
00F RADIOEVENTREQ0 R RADIO EVENT REQ(7:0)										,	Radio Event Request		
Modu	ulation & Framing		I										· · · · · · · · · · · · · · · · · · ·
010	MODULATION	RW	R	01000	_	_	_	RX HALF	MODULATION(3	3:0)			Modulation



								SPEED					
011	ENCODING	RW	R	00010	-	-	_	ENC NOSYNC	ENC MANCH	ENC SCRAM	ENC DIFF	ENC INV	Encoder/Decoder Settings
012	FRAMING	RW	R	-0000000	FRMRX	CRCMODE((2:0)		FRMMODE(2:0)			FABORT	Framing settings
014	CRCINIT3	RW	R	11111111	CRCINIT(31:24)								CRC Initialisation Data
015	CRCINIT2	RW	R	11111111	CRCINIT(23:16)								CRC Initialisation Data
016	CRCINIT1	RW	R	11111111	CRCINIT(15:8)				CRC Initialisation Data				
017	CRCINIT0	RW	R	11111111	CRCINIT(7:0)								CRC Initialisation Data
Forw	ard Error Correction												
018	FEC	RW	R	00000000	SHORT MEM	RSTVI TERBI	FEC NEG	FEC POS	FECINPSHIFT(2:	:0)		FEC ENA	FEC (Viterbi) Configuration
019	FECSYNC	RW	R	01100010	FECSYNC(7:0)								Interleaver Synchronisation Threshold
01A	FECSTATUS	R	R		FEC INV	MAXMETRI	C(6:0)						FEC Status
Statu	ıs							-					
01C	RADIOSTATE	R	-	0000	-	-	-	-	RADIOSTATE(3:	0)			Radio Controller State
01D	XTALSTATUS	R	R		-	_	_	-	_	-	_	XTAL RUN	Crystal Oscillator Status
Pin C	Configuration			_				-					
020	PINSTATE	R	R		-	-	PS PWR AMP	PS ANT SEL	PS IRQ	PS DATA	PS DCLK	PS SYS CLK	Pinstate
021	PINFUNCSYSCLK	RW	R	001000	PU SYSCLK	-	_	PFSYSCLK(4	:0)				SYSCLK Pin Function
022	PINFUNCDCLK	RW	R	00100	PU DCLK	PI DCLK	-	-	-	PFDCLK(2:0)			DCLK Pin Function
023	PINFUNCDATA	RW	R	10111	PU DATA	PI DATA	_	_	_	PFDATA(2:0)			DATA Pin Function
024	PINFUNCIRQ	RW	R	00011	PU IRQ	PI IRQ	-	-	-	PFIRQ(2:0)			IRQ Pin Function
026	PINFUNCTCXO_EN	RW	R	000110	PU TCXO_EN	PI TCXO_EN	_	-	TCXO_EN (3:0)		_		TCXO_EN Pin Function
027	PWRAMP	RW	R	0	-	-	_	_	-	-	-	PWRAMP	PWRAMP Control
FIFO													
028	FIFOSTAT	R	R	0	FIFO AUTO COMMIT	_	FIFO FREE THR	FIFO CNT THR	FIFO OVER	FIFO UNDER	FIFO FULL	FIFO EMPTY	FIFO Control
		w	R				FIFOCMD(5	5:0)					



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029	FIFODATA	RW			FIFODATA(7:0)								FIFO Data
												FIFO	
02A	FIFOCOUNT1	R	R	0	-	-	-	-	-	_	-	COUNT(8)	Number of Words currently in FIFO
02B	FIFOCOUNT0	R	R	00000000	FIFOCOUNT(7:0)				•	1			Number of Words currently in FIFO
02C	FIFOFREE1	R	R	1	-	-	_	_	_	-	-	FIFO FREE(8)	Number of Words that can be written to FIFO
02D	FIFOFREE0	R	R	00000000	FIFOFREE(7:0)								Number of Words that can be written to FIFO
												FIFO THRESH	
02E	FIFOTHRESH1	RW	R	0	-	-	-	-	-	_	-	(8)	FIFO Threshold
02F	FIFOTHRESH0	RW	R	00000000	FIFOTHRESH(7:0)								FIFO Threshold
Syntl	nesizer				•								
030	PLLLOOP	RW	R	01001	FREQB	-	-	-	DIRECT	FILT EN	FLT(1:0)		PLL Loop Filter Settings
031	PLLCPI	RW	R	00001000	PLLCPI				•				PLL Charge Pump Current (Boosted)
032	PLLVCODIV	RW	R	-000-000	-	VCOI MAN	VCO2INT	VCOSEL	-	RFDIV	REFDIV(1:0)		PLL Divider Settings
033	PLLRANGINGA	RW	R	00001000	STICKY LOCK	PLL LOCK	RNGERR	RNG START	VCORA(3:0)				PLL Autoranging
034	FREQA3	RW	R	00111001	FREQA(31:24)								Synthesizer Frequency
035	FREQA2	RW	R	00110100	FREQA(23:16)								Synthesizer Frequency
036	FREQA1	RW	R	11001100	FREQA(15:8)								Synthesizer Frequency
037	FREQA0	RW	R	11001101	FREQA(7:0)								Synthesizer Frequency
038	PLLLOOPBOOST	RW	R	01011	FREQB	-	-	-	DIRECT	FILT EN	FLT(1:0)		PLL Loop Filter Settings (Boosted)
039	PLLCPIBOOST	RW	R	11001000	PLLCPI				•				PLL Charge Pump Current
03B	PLLRANGINGB	RW	R	00001000	STICKY LOCK	PLL LOCK	RNGERR	RNG START	VCORB(3:0)				PLL Autoranging
03C	FREQB3	RW	R	00111001	FREQB(31:24)								Synthesizer Frequency
03D	FREQB2	RW	R	00110100	FREQB(23:16)								Synthesizer Frequency
03E	FREQB1	RW R 11001100 FREQB(15:8)											Synthesizer Frequency
03F	FREQB0	RW	R	11001101	FREQB(7:0)								Synthesizer Frequency
Signa	al Strength												
040	RSSI	R	R		RSSI(7:0)								Received Signal Strength Indicator



041	BGNDRSSI	RW	R	0000000	BGNDRSSI(7:0)			Background RSSI					
042	DIVERSITY	RW	R	00	-	-	-	-	-	-	ANT SEL	DIV ENA	Antenna Diversity Configuration
043	AGCCOUNTER	RW	R		AGCCOUNTER(7:0)								AGC Current Value
Rece	iver Tracking	-		•	•								
045	TRKDATARATE2	R	R		TRKDATARATE(23:16)			Datarate Tracking					
046	TRKDATARATE1	R	R		TRKDATARATE(15:8)								Datarate Tracking
047	TRKDATARATE0	R	R		TRKDATARATE(7:0)								Datarate Tracking
048	TRKAMPL1	R	R		TRKAMPL(15:8)								Amplitude Tracking
049	TRKAMPL0	R	R		TRKAMPL(7:0)				-				Amplitude Tracking
04A	TRKPHASE1	R	R		-	_	_	_	TRKPHASE(11:8)			Phase Tracking
04B	TRKPHASE0	R	R		TRKPHASE(7:0)				-				Phase Tracking
04D	TRKRFFREQ2	RW	R		-	_	-	-	TRRFKFREQ(19:	16)			RF Frequency Tracking
04E	TRKRFFREQ1	RW	R		TRRFKFREQ(15:8)								RF Frequency Tracking
04F	TRKRFFREQ0	RW	R		TRRFKFREQ(7:0)								RF Frequency Tracking
050	TRKFREQ1	RW	R		TRKFREQ(15:8)								Frequency Tracking
051	TRKFREQ0	RW	R		TRKFREQ(7:0)								Frequency Tracking
052	TRKFSKDEMOD1	R	R		-	_	TRKFSKDE	MOD(13:8)					FSK Demodulator Tracking
053	TRKFSKDEMOD0	R	R		TRKFSKDEMOD(7:0)								FSK Demodulator Tracking
054	TRKAFSKDEMOD1	R	R		TRKAFSKDEMOD(15:8)								AFSK Demodulator Tracking
055	TRKAFSKDEMOD0	R	R		TRKAFSKDEMOD(7:0)								AFSK Demodulator Tracking
Time	r												
059	TIMER2	R	-		TIMER(23:16)								1MHz Timer
05A	TIMER1	R	-		TIMER(15:8)								1MHz Timer
05B	TIMERO	R	-		TIMER(7:0)								1MHz Timer
Wake	eup Timer			1	1								
068	WAKEUPTIMER1	R	R		WAKEUPTIMER(15:8)			Wakeup Timer					
069	WAKEUPTIMER0	R	R		WAKEUPTIMER(7:0)			Wakeup Timer					
06A	WAKEUP1	RW	R	00000000	WAKEUP(15:8)			Wakeup Time					
06B	WAKEUP0	RW	R	0000000	WAKEUP(7:0)								Wakeup Time



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06C	WAKEUPFREQ1	RW R	00000000	WAKEUPFREQ(15:8)		Wakeup Frequency			
06D	WAKEUPFREQ0	RW R	00000000	WAKEUPFREQ(7:0)					Wakeup Frequency
06E	WAKEUPXOEARLY	RW R	00000000	WAKEUPXOEARLY					Wakeup Crystal Oscillator Early
Phys	cal Layer Parameter	s							
Rece	iver Parameters								
100	IFFREQ1	RW R	00010001	IFFREQ(15:8)					2nd LO / IF Frequency
101	IFFREQ0	RW R	00100111	IFFREQ(7:0)					2nd LO / IF Frequency
102	DECIMATION	RW R	-0001101	-	DECIMATIO	ON(6:0)			Decimation Factor
103	RXDATARATE2	RW R	00000000	RXDATARATE(23:16)					Receiver Datarate
104	RXDATARATE1	RW R	00111101	RXDATARATE(15:8)					Receiver Datarate
105	RXDATARATE0	RW R	10001010	RXDATARATE(7:0)					Receiver Datarate
106	MAXDROFFSET2	RW R	00000000	MAXDROFFSET(23:16)					Maximum Receiver Datarate Offset
107	MAXDROFFSET1	RW R	00000000	MAXDROFFSET(15:8)					Maximum Receiver Datarate Offset
108	MAXDROFFSET0	RW R	10011110	MAXDROFFSET(7:0)					Maximum Receiver Datarate Offset
109	MAXRFOFFSET2	RW R	00000	FREQ OFFS CORR	-	_	_	MAXRFOFFSET(19:16)	Maximum Receiver RF Offset
10A	MAXRFOFFSET1	RW R	00010110	MAXRFOFFSET(15:8)					Maximum Receiver RF Offset
10B	MAXRFOFFSET0	RW R	10000111	MAXRFOFFSET(7:0)					Maximum Receiver RF Offset
10C	FSKDMAX1	RW R	00000000	FSKDEVMAX(15:8)					Four FSK Rx Deviation
10D	FSKDMAX0	RW R	1000000	FSKDEVMAX(7:0)					Four FSK Rx Deviation
10E	FSKDMIN1	RW R	11111111	FSKDEVMIN(15:8)					Four FSK Rx Deviation
10F	FSKDMIN0	RW R	1000000	FSKDEVMIN(7:0)					Four FSK Rx Deviation
110	AFSKSPACE1	RW R	0000	-	_	_	_	AFSKSPACE(11:8)	AFSK Space (0) Frequency
111	AFSKSPACE0	RW R	01000000	AFSKSPACE(7:0)					AFSK Space (0) Frequency
112	AFSKMARK1	RW R	0000	-	-	-	-	AFSKMARK(11:8)	AFSK Mark (1) Frequency
113	AFSKMARK0	RW R	01110101	AFSKMARK(7:0)			AFSK Mark (1) Frequency		
114	AFSKCTRL	RW R	00100	-	-	-	AFSKSHIFT	AFSK Control	
115	AMPLFILTER	RW R	0000	-	-	-	-	AMPLFILTER(3:0)	Amplitude Filter
116	FREQUENCYLEAK	RW R	0000	-	_	_	_	FREQUENCYLEAK[3:0]	Baseband Frequency Recovery Loop Leakiness



117	RXPARAMSETS	RW	R	0000000	RXPS3(1:0)		RXPS2(1:0)	RXPS1(1:0)		RXPS0(1:0)	Receiver Parameter Set Indirection
118	RXPARAMCURSET	R	R		-	-	-	RXSI(2)	RXSN(1:0)		RXSI(1:0)	Receiver Parameter Current Set
Rece	iver Parameter Set ()							•			
120	AGCGAIN0	RW	R	10110100	AGCDECAY0(3:0)				AGCATTACK0(3:0)			AGC Speed
121	AGCTARGET0	RW	R	01110110	AGCTARGET0(7:0)							AGC Target
122	AGCAHYST0	RW	R	000	-					AGCAHYST0(2	::0)	AGC Digital Threshold Range
123	AGCMINMAX0	RW	R	-000-000	-	AGCMAXD	A0(2:0)		-	AGCMINDA0(2	2:0)	AGC Digital Min/Max Set Points
124	TIMEGAIN0	RW	R	11111000	TIMEGAINOM				TIMEGAIN0E			Timing Gain
125	DRGAIN0	RW	R	11110010	DRGAIN0M				DRGAIN0E			Data Rate Gain
126	PHASEGAIN0	RW	R	110011	FILTERIDX0(1:0)		-	-	PHASEGAIN0(3:0)		Filter Index, Phase Gain
127	FREQGAINA0	RW	R	00001111	FREQ LIMO	FREQ MODULO0		FREQ AMPL GATE0	FREQGAINA0(3:0)		Frequency Gain A
128	FREQGAINB0	RW	R	00-11111		FREQ AVG0	_	FREQGAINB	0(4:0)			Frequency Gain B
129	FREQGAINC0	RW	R	01010	-	_	_	FREQGAINC	0(4:0)			Frequency Gain C
12A	FREQGAIND0	RW	R	001010	RFFREQ FREEZE0	_	_	FREQGAIND	0(4:0)			Frequency Gain D
12B	AMPLGAIN0	RW	R	010110	AMPL AVG	AMPL AGC	_	_	AMPLGAIN0(3:0)			Amplitude Gain
12C	FREQDEV10	RW	R	0000	-	_	_	_	FREQDEV0(11:8)			Receiver Frequency Deviation
12D	FREQDEV00	RW	R	00100000	FREQDEV0(7:0)							Receiver Frequency Deviation
12E	FOURFSK0	RW	R	10110	-	-	_	DEV UPDATE0	DEVDECAY0(3:0)			Four FSK Control
12F	BBOFFSRES0	RW	R	10001000	RESINTB0(3:0)				RESINTA0(3:0)			Baseband Offset Compensation Resistors
Rece	iver Parameter Set :	1										
130	AGCGAIN1	RW	R	10110100	AGCDECAY1(3:0)				AGCATTACK1(3:0))		AGC Speed
131	AGCTARGET1	RW	R	01110110	AGCTARGET1(7:0)							AGC Target
132	AGCAHYST1	RW	R	000	-	-			•	AGCAHYST1(2	::0)	AGC Digital Threshold Range
133	AGCMINMAX1	RW	R	-000-000	-	AGCMAXDA1(2:0)			-	AGCMINDA1(2	2:0)	AGC Digital Min/Max Set Points
134	TIMEGAIN1	RW	R	11110110	TIMEGAIN1M			TIMEGAIN1E			Timing Gain	
135	DRGAIN1	RW R 11110001 DRGAIN1M							DRGAIN1E			Data Rate Gain

136	PHASEGAIN1	RW	R	110011	FILTERIDX1(1:0)		-	_	PHASEGAIN1(3	3:0)	Filter Index, Phase Gain
137	FREQGAINA1	RW	R	00001111	FREQ LIM1	FREQ MODULO1		FREQ AMPL GATE1	FREQGAINA1(3	3:0)	Frequency Gain A
138	FREQGAINB1	RW	R	00-11111	FREQ FREEZE1	FREQ AVG1	_	FREQGAINB	1(4:0)		Frequency Gain B
139	FREQGAINC1	RW	R	01011	-	-	-	FREQGAINC	1(4:0)		Frequency Gain C
13A	FREQGAIND1	RW	R	001011	RFFREQ FREEZE1	-	-	FREQGAIND	1(4:0)		Frequency Gain D
13B	AMPLGAIN1	RW	R	010110	AMPL AVG1	AMPL1 AGC1	-	-	AMPLGAIN1(3:	0)	Amplitude Gain
13C	FREQDEV11	RW	R	0000	-	-	-	-	FREQDEV1(11:	8)	Receiver Frequency Deviation
13D	FREQDEV01	RW	R	00100000	FREQDEV1(7:0)						Receiver Frequency Deviation
13E	FOURFSK1	RW	R	11000	-	_	_	DEV UPDATE1	DEVDECAY1(3	:0)	Four FSK Control
13F	BBOFFSRES1	RW	R	10001000	RESINTB1(3:0)				RESINTA1(3:0))	Baseband Offset Compensation Resistors
Rece	eiver Parameter Set	t 2									
140	AGCGAIN2	RW	R	11111111	AGCDECAY2(3:0)				AGCATTACK2(3:0)	AGC Speed
141	AGCTARGET2	RW	R	01110110	AGCTARGET2(7:0)						AGC Target
142	AGCAHYST2	RW	R	000	-					AGCAHYST2(2:0)	AGC Digital Threshold Range
143	AGCMINMAX2	RW	R	-000-000	- А	GCMAXDA	2(2:0)		-	AGCMINDA2(2:0)	AGC Digital Min/Max Set Points
144	TIMEGAIN2	RW	R	11110101	TIMEGAIN2M				TIMEGAIN2E		Timing Gain
145	DRGAIN2	RW	R	11110000	DRGAIN2M		-		DRGAIN2E		Data Rate Gain
146	PHASEGAIN2	RW	R	110011	FILTERIDX2(1:0)		-	-	PHASEGAIN2(3	3:0)	Filter Index, Phase Gain
147	FREQGAINA2	RW	R	00001111	FREQ LIM2	FREQ MODULO2		FREQ AMPL GATE2	FREQGAINA2(3	3:0)	Frequency Gain A
148	FREQGAINB2	RW	R	00-11111	FREQ FREEZE2	FREQ AVG2	_	FREQGAINB	2(4:0)		Frequency Gain B
149	FREQGAINC2	RW	R	01101	_	-	-	FREQGAINC	2(4:0)		Frequency Gain C
14A	FREQGAIND2	RW	R	001101	RFFREQ FREEZE2	-	-	FREQGAIND	2(4:0)		Frequency Gain D
14B	AMPLGAIN2	RW	R	010110	AMPL AVG2	AMPL AGC2	_	_	AMPLGAIN2(3:	0)	Amplitude Gain

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14C FREQDEV12	RW R	0000	-	-	-	-	FREQDEV2(11:8)			Receiver Frequency Deviation		
14D FREQDEV02	RW R	00100000	FREQDEV2(7:0)							Receiver Frequency Deviation		
14E FOURFSK2	RWR	11010	-	_		DEV UPDATE2	DEVDECAY2(3:0)			Four FSK Control		
14F BBOFFSRES2	RW R	10001000	RESINTB2(3:0)				RESINTA2(3:0)		Baseband Offset Compensation Resistors		
Receiver Parameter Set 3												
150 AGCGAIN3	RW R	11111111	AGCDECAY3(3:0)				AGCATTACK3	3:0)		AGC Speed		
151 AGCTARGET3	RW R	01110110	AGCTARGET3(7:0)							AGC Target		
152 AGCAHYST3	RW R	000	-					AGCAHYST3(2:	0)	AGC Digital Threshold Range		
153 AGCMINMAX3	RW R	-000-000	-	AGCMAXE	DA3(2:0)		-	AGCMINDA3(2:	0)	AGC Digital Min/Max Set Points		
154 TIMEGAIN3	RW R	11110101	TIMEGAIN3M				TIMEGAIN3E			Timing Gain		
155 DRGAIN3	RW R	11110000	DRGAIN3M				DRGAIN3E			Data Rate Gain		
156 PHASEGAIN3	RW R	110011	FILTERIDX3(1:0)		-	-	PHASEGAIN3(3	3:0)		Filter Index, Phase Gain		
157 FREQGAINA3	RW R	00001111	FREQ LIM3	FREQ MODULO3		FREQ AMPL GATE3	FREQGAINA3(3	FREQGAINA3(3:0)		Frequency Gain A		
158 FREQGAINB3	RW R	00-11111	FREQ FREEZE3	FREQ AVG3	-	FREQGAINB	3(4:0)			Frequency Gain B		
159 FREQGAINC3	RW R	01101	-	-	-	FREQGAINC	3(4:0)			Frequency Gain C		
15A FREQGAIND3	RW R	001101	RFFREQ FREEZE3	-	-	FREQGAIND	3(4:0)			Frequency Gain D		
15B AMPLGAIN3	RWR	010110	AMPL AVG3	AMPL AGC3	_	_	AMPLGAIN3(3:	0)		Amplitude Gain		
15C FREQDEV13	RW R	0000	-	-	-	-	FREQDEV3(11:	8)		Receiver Frequency Deviation		
15D FREQDEV03	RW R	00100000	FREQDEV3(7:0)	•						Receiver Frequency Deviation		
15E FOURFSK3	RW R	11010	-	_	_	DEV UPDATE3	DEVDECAY3(3	:0)		Four FSK Control		
15F BBOFFSRES3	RW R	10001000	RESINTB3(3:0)				RESINTA3(3:0)			Baseband Offset Compensation Resistors		
Transmitter Paramete	ers		-									
160 MODCFGF	RW R	00	-	-	-	-	-	-	FREQ SHAPE	Modulator Configuration F		
161 FSKDEV2	FSKDEV2 RW R 0000000 FSKDEV(23:16)								FSK Frequency Deviation			

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162	FSKDEV1	RW	R	00001010	FSKDEV(15:8)								FSK Frequency Deviation		
163	FSKDEV0	RW	R	00111101	FSKDEV(7:0)								FSK Frequency Deviation		
164	MODCFGA	RW	R	0000-101		PTTLCK GATE	SLOW RAM	IP	_	AMPL SHAPE	TX SE	TX DIFF	Modulator Configuration A		
165	TXRATE2	RW	R	00000000	TXRATE(23:16)								Transmitter Bitrate		
166	TXRATE1	RW	R	00101000	TXRATE(15:8)								Transmitter Bitrate		
167	TXRATE0	RW	R	11110110	TXRATE(7:0)								Transmitter Bitrate		
168	TXPWRCOEFFA1	RW	R	00000000	TXPWRCOEFFA(15:8)								Transmitter Predistortion Coefficient A		
169	TXPWRCOEFFA0	RW	R	00000000	TXPWRCOEFFA(7:0)								Transmitter Predistortion Coefficient A		
16A	TXPWRCOEFFB1	RW	R	00001111	TXPWRCOEFFB(15:8)								Transmitter Predistortion Coefficient B		
16B	TXPWRCOEFFB0	RW	R	11111111	TXPWRCOEFFB(7:0)								Transmitter Predistortion Coefficient B		
16C	TXPWRCOEFFC1	RW	R	00000000	TXPWRCOEFFC(15:8)								Transmitter Predistortion Coefficient C		
16D	TXPWRCOEFFC0	RW	R	00000000	TXPWRCOEFFC(7:0)								Transmitter Predistortion Coefficient C		
16E	TXPWRCOEFFD1	RW	R	00000000	TXPWRCOEFFD(15:8)			Transmitter Predistortion Coefficient D							
16F	TXPWRCOEFFD0	RW	R	00000000	TXPWRCOEFFD(7:0)	PWRCOEFFD(7:0)									
170	TXPWRCOEFFE1	RW	R	00000000	TXPWRCOEFFE(15:8)								Transmitter Predistortion Coefficient E		
171	TXPWRCOEFFE0	RW	R	00000000	TXPWRCOEFFE(7:0)								Transmitter Predistortion Coefficient E		
PLL F	Parameters														
180	PLLVCOI	RW	R	0-010010	VCOIE	-	VCOI(5:0)						VCO Current		
181	PLLVCOIR	RW	R		-	-	VCOIR(5:0)					VCO Current Readback		
182	PLLLOCKDET	RW	R	011	LOCKDETDLYR		-	-	_	LOCK DET DLYM	LOCKDETDLY		PLL Lock Detect Delay		
183	PLLRNGCLK	RW	R	011	-	_	-	-	-	PLLRNGCLK(2:	0)		PLL Ranging Clock		
Crys	tal Oscillator		<u> </u>	•			•	•							
184 XTALCAP RW R 00000000 XTALCAP(7:0)									Crystal Oscillator Load Capacitance						
Base	band		•												
188	BBTUNE	RW	R	01001	-	_	BB TUNE - RUN BBTUNE(3:0)					Baseband Tuning			
189	BBOFFSCAP	RW	R	-111-111	_	CAP INT B	(2:0)		_	- CAP INT A(2:0)			Baseband Offset Compensation Capacitors		



МАС	AC Layer Parameters												
Pack	et Format												
200	PKTADDRCFG	RW	R	001-0000	MSB FIRST	CRC SKIP FIRST	FEC SYNC DIS	_	ADDR POS(3:0)		Packet Address Config		
201	PKTLENCFG	RW	R	0000000	LEN BITS(3:0				LEN POS(3:0)		Packet Length Config		
202	PKTLENOFFSET	RW	R	00000000	LEN OFFSET(7:0)						Packet Length Offset		
203	PKTMAXLEN	RW	R	00000000	MAX LEN(7:0)						Packet Maximum Length		
204	PKTADDR3	RW	R	00000000	ADDR(31:24)						Packet Address 3		
205	PKTADDR2	RW	R	00000000	ADDR(23:16)						Packet Address 2		
206	PKTADDR1	RW	R	00000000	ADDR(15:8)						Packet Address 1		
207	PKTADDR0	RW	R	00000000	ADDR(7:0)						Packet Address 0		
208	PKTADDRMASK3	RW	R	00000000	ADDRMASK(31:24)						Packet Address Mask 1		
209	PKTADDRMASK2	RW	R	00000000	ADDRMASK(23:16)	DRMASK(23:16) Packet Address Mask 0							
20A	PKTADDRMASK1	RW	R	00000000	ADDRMASK(15:8)	DDRMASK(15:8)							
20B	PKTADDRMASK0	RW	R	00000000	ADDRMASK(7:0)	DDRMASK(7:0) Packet Address Mask 0							
Patte	Pattern Match												
210	МАТСН0РАТ3	RW	R	00000000	MATCH0PAT(31:24)						Pattern Match Unit 0, Pattern		
211	MATCH0PAT2	RW	R	00000000	MATCH0PAT(23:16)						Pattern Match Unit 0, Pattern		
212	MATCH0PAT1	RW	R	00000000	MATCH0PAT(15:8)						Pattern Match Unit 0, Pattern		
213	МАТСНОРАТО	RW	R	0000000	MATCH0PAT(7:0)						Pattern Match Unit 0, Pattern		
214	MATCH0LEN	RW	R	000000	MATCH0 RAW	_	-	MATCH0LEN			Pattern Match Unit 0, Pattern Length		
215	MATCH0MIN	RW	R	00000	-	_	_	MATCHOMIN	l		Pattern Match Unit 0, Minimum Match		
216	МАТСНОМАХ	RW	R	11111	-	-	-	МАТСНОМАХ	K		Pattern Match Unit 0, Maximum Match		
218	MATCH1PAT1	RW	R	00000000	MATCH1PAT(15:8)						Pattern Match Unit 1, Pattern		
219	MATCH1PAT0	RW	R	00000000	MATCH1PAT(7:0)						Pattern Match Unit 1, Pattern		
21C	MATCH1LEN	RW	R	00000	MATCH1 RAW	-	-	-	MATCH1LEN		Pattern Match Unit 1, Pattern Length		
21D	MATCH1MIN	RW	R	0000	-	-	-	-	MATCH1MIN		Pattern Match Unit 1, Minimum Match		
21E	MATCH1MAX	RW	R	1111	-	-	-	-	MATCH1MAX		Pattern Match Unit 1, Maximum Match		
Pack	acket Controller												



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220	TMGTXBOOST	RW	R	00110010	TMGTXBOOSTE			TMGTXBOOS	STM		Transmit PLL Boost Time				
221	TMGTXSETTLE	RW	R	00001010	TMGTXSETTLEE		TMGTXSETT	LEM			Transmit PLL (post Boost) Settling Time				
223	TMGRXBOOST	RW	R	00110010	TMGRXBOOSTE		TMGRXBOOS	STM		Receive PLL Boost Time					
224	TMGRXSETTLE	RW	R	00010100	TMGRXSETTLEE			TMGRXSETT	LEM				Receive PLL (post Boost) Settling Time		
225	TMGRXOFFSACQ	RW	R	01110011	TMGRXOFFSACQE			TMGRXOFFS	ACQM		Receive Baseband DC Offset Acquisition Time				
226	TMGRXCOARSEAGC	RW	R	00111001	TMGRXCOARSEAGCE			TMGRXCOAF	RSEAGCM				Receive Coarse AGC Time		
227	TMGRXAGC	RW	R	00000000	TMGRXAGCE			TMGRXAGC	1				Receiver AGC Settling Time		
228	TMGRXRSSI	RW	R	00000000	TMGRXRSSIE			TMGRXRSSI	Μ				Receiver RSSI Settling Time		
229	TMGRXPREAMBLE1	RW	R	00000000	TMGRXPREAMBLE1E			TMGRXPREA	MBLE1M				Receiver Preamble 1 Timeout		
22A	TMGRXPREAMBLE2	RW	R	00000000	TMGRXPREAMBLE2E			TMGRXPREA	MBLE2M				Receiver Preamble 2 Timeout		
22B	TMGRXPREAMBLE3	RW	R	00000000	TMGRXPREAMBLE3E			TMGRXPREA	MBLE3M	Receiver Preamble 3 Timeout					
22C	RSSIREFERENCE	RW	R	00000000	RSSIREFERENCE								RSSI Offset		
22D	RSSIABSTHR	RW	R	00000000	RSSIABSTHR								RSSI Absolute Threshold		
22E	BGNDRSSIGAIN	RW	R	0000	-	_	_	_	BGNDRSSIGAIN	Background RSSI Averaging Time Constant					
22F	BGNDRSSITHR	RW	R	000000	-	_	BGNDRSSI	THR	•	Background RSSI Relative Threshold					
230	PKTCHUNKSIZE	RW	R	0000	-	_	-	- PKTCHUNKSIZE(3:0)					Packet Chunk Size		
231	PKTMISCFLAGS	RW	R	00000	-	_	_	WOR MULTI PKT	AGC SETTL DET	BGND RSSI	RXAGC CLK	RXRSSI CLK	Packet Controller Miscellaneous Flags		
232	PKTSTOREFLAGS	RW	R	-0000000	-	ST ANT RSSI	ST CRCB	ST RSSI	ST DR	ST RFOFFS	ST FOFFS	ST TIMER	Packet Controller Store Flags		
233	PKTACCEPTFLAGS	RW	R	000000	-	_	ACCPT LRGP	ACCPT SZF	ACCPT ADDRF	ACCPT CRCF	ACCPT ABRT	ACCPT RESIDU E	Packet Controller Accept Flags		
Spec	cial Functions														
Gene	eral Purpose ADC														
300	GPADCCTRL	RW	R	000000	BUSY	-	0	0	0 0 GPADC13 CONT CH ISO				General Purpose ADC Control		
301	GPADCPERIOD	RW	R	00111111	GPADCPERIOD(7:0)					GPADC Sampling Period					
308	GPADC13VALUE1	R			-	-	-	-	-	-	GPADC13VALUE	(9:8)	GPADC13 Value		



309	GPADC13VALUE0	R		GPADC13VALUE	GPADC13VALUE(7:0)								GPADC13 Value	
Low	w Power Oscillator Calibration													
310	LPOSCCONFIG	RW	00000000	LPOSC OSC INV	LPOS OSC ERT DOU		LPOSC CALIBR	LPOSC CALIBF	LPOSC IRQR	LPOSC IRQF	LPOSC FAST	LPOSC ENA	Low Power Oscillator Configuration	
31	LPOSCSTATUS	R		-	_		_	-	_	_	LPOSC IRQ	LPOSC EDGE	Low Power Oscillator Status	
312	LPOSCKFILT1	RW	00100000	LPOSCKFILT(15	POSCKFILT(15:8)								Low Power Oscillator Calibration Filter Constant	
313	LPOSCKFILT0	RW	11000100	LPOSCKFILT(7:	SCKFILT(7:0)								Low Power Oscillator Calibration Filter Constant	
314	LPOSCREF1	RW	01100001	LPOSCREF(15:8	DSCREF(15:8)								Low Power Oscillator Calibration Reference	
315	LPOSCREF0	RW	10101000	LPOSCREF(7:0)	 DSCREF(7:0)								Low Power Oscillator Calibration Reference	
316	LPOSCFREQ1	RW	00000000	LPOSCFREQ(9:2	2)								Low Power Oscillator Calibration Frequency	
317	LPOSCFREQ0	RW	0000	LPOSCFREQ(1:-	2)				-	_	-	-	Low Power Oscillator Calibration Frequency	
318	LPOSCPER1	RW		LPOSCPER(15:8)								Low Power Oscillator Calibration Period	
319	LPOSCPER0	RW		LPOSCPER(7:0)	 JSCPER(7:0)								Low Power Oscillator Calibration Period	
DAC														
330	DACVALUE1	RW R	0000		- – – DACVALUE(11:8)						DAC Value			
331	DACVALUE2	RW R	0000000	DACVALUE(7:0)	ACVALUE(7:0)							DAC Value		
332	DACCONFIG	RW R	000000	DAC PWM	DAC PWM DAC CLK X2 DACINPUT(3:0)							DAC Configuration		



7. Application Information

7.1. Typical Application Diagrams

Match to 50 Ohm for the antenna pins (868/915/433/169 MHz RX/TX operation)



Figure 9 Structure of the antenna interface for TX/RX operation to 50 Ω single-ended equipment or antenna

Frequency Band	LC1,2 [nH]	CC1,2 [pF]	CT1,2 [pF]	LT1,2 [nH]	CM1 [pF]	CM2 [pF]	LB1,2 [nH]	CB2 [pF]	CF [pF] optional	LF [nH] optional	CA [pF] optional
868 / 915 MHz	18	nc	2.7	18	6.2	3.6	12	2.7	nc	0 OHM	nc
433 MHz	100	nc	4.3	43	11	5.6	27	5.1	nc	0 OHM	nc
470 MHz	100	nc	3.9	33	4.7	nc	22	4.7	nc	0 OHM	nc
169 MHz	150	10	10	120	12	nc	68	12	6.8	30	27



Using a Dipole Antenna and the internal TX/RX Switch



Figure 10 Typical application diagram with dipole antenna and internal TX/RX switch



Using a single-ended Antenna and the internal TX/RX Switch



Figure 11 Typical application diagram with single-ended antenna and internal TX/RX switch



Using an external VCO inductor



Figure 12 Typical application diagram with external VCO inductor



Using an external VCO



Figure 13 Typical application diagram with external VCO



Using a TCXO



Note 1: For detailed TCXO network recommendations depending on TCXO output swing refer to the **AX5243** Application Note: Use with a TXCO Reference Clock.

Figure 14 Typical application diagram with a TCXO



b

8. **QFN28** Package Information

Package Outline QFN20 4 mm x 4 mm 8.1.



6. ND AND NE REFER TO THE NUMBER OF TERMINALS ON EACH D AND E SIDE RESPECTIVELY.

Notes

1. AWLYYWW is the packaging lot code

NE

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2. RoHS



8.2. QFN28 Soldering Profile



Profile Feature		Pb-Free Process
Average Ramp-Up Rate		3 °C/sec max.
Preheat Preheat		
Temperature Min	T_{sMIN}	150°C
Temperature Max	T_{sMAX}	200°C
Time (T_{SMIN} to T_{SMAX})	ts	60 – 180 sec
Time 25°C to Peak Temperature	T ₂₅ ° to Peak	8 min max.
Reflow Phase		
Liquidus Temperature	TL	217°C
Time over Liquidus Temperature	tL	60 – 150 sec
Peak Temperature	t _p	260°C
Time within 5°C of actual Peak	T _p	20 – 40 sec
Temperature		
Cooling Phase		
Ramp-down rate		6°C/sec max.

Notes:

All temperatures refer to the top side of the package, measured on the package body surface.



8.3. QFN28 Recommended Pad Layout

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1. PCB land and solder masking recommendations are shown in Figure 15.



Figure 15: PCB land and solder mask recommendations

- 2. Thermal vias should be used on the PCB thermal pad (middle ground pad) to improve thermal conductivity from the device to a copper ground plane area on the reverse side of the printed circuit board. The number of vias depends on the package thermal requirements, as determined by thermal simulation or actual testing.
- 3. Increasing the number of vias through the printed circuit board will improve the thermal conductivity to the reverse side ground plane and external heat sink. In general, adding more metal through the PC board under the IC will improve operational heat transfer, but will require careful attention to uniform heating of the board during assembly.

8.4. Assembly Process

Stencil Design & Solder Paste Application

- 1. Stainless steel stencils are recommended for solder paste application.
- 2. A stencil thickness of 0.125 0.150 mm (5 6 mils) is recommended for screening.
- 3. For the PCB thermal pad, solder paste should be printed on the PCB by designing a stencil with an array of smaller openings that sum to 50% of the QFN exposed pad area. Solder paste should be applied through an array of squares (or circles) as shown in Figure 16.
- 4. The aperture opening for the signal pads should be between 50-80% of the QFN pad area as shown in Figure 17.
- 5. Optionally, for better solder paste release, the aperture walls should be trapezoidal and the corners rounded.



- 6. The fine pitch of the IC leads requires accurate alignment of the stencil and the printed circuit board. The stencil and printed circuit assembly should be aligned to within + 1 mil prior to application of the solder paste.
- 7. No-clean flux is recommended since flux from underneath the thermal pad will be difficult to clean if water-soluble flux is used.





Minimum 50% coverage

62% coverage

Maximum 80% coverage







Figure 17: Solder paste application on pins



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